



THIELE
ENGINEERING

Special Chains and System Solutions



THIELE Recycling-Solutions

THIELE Climate Protection Chains® and system components for the shredding technology:

THIELE Climate Protection Chains® impress with their high performance, high efficiency and long service life.

Based on many years of know-how in shredding technology for the recycling of refrigerators, e-waste, catalytic converters, etc., THIELE is in the position to offer our customers optimally coordinated system components.

The efficient shredding of refrigeration systems and e-waste is guaranteed with high-quality THIELE Climate Protection Chains®.

The range of dimensions includes round steel chains and chain components from 18 mm to 40 mm in diameter. Other customer-specific dimensions are available on request.

A targeted selection of materials and a special heat treatment guarantees high wear resistance and minimized downtimes.

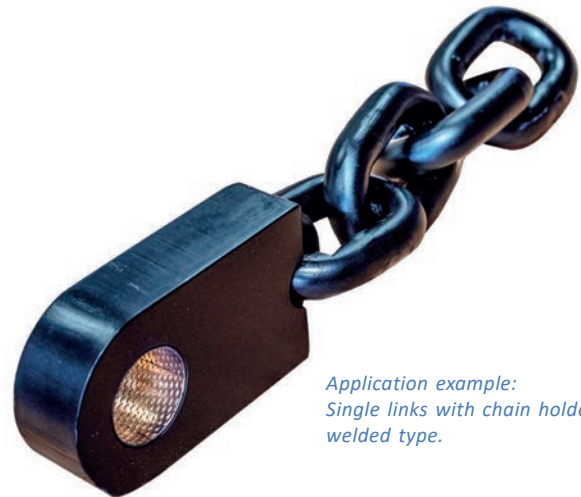
Intelligent system solutions enable the exchange of components of the chain and reduces downtimes of the cross-flow shredder.

Our engineers in product development are looking forward to support you and convert customer requirements into exclusive tailor-made projects.

THIELE recycling systems achieve an economical disposal process.



A special heat treatment makes THIELE recycling solutions particularly high wear resistant.



Application example: Single links with chain holder welded type.

Our product portfolio:

- Single links
- Flattened single links
- Open connecting links
- Shackles
- End links (massive design)
- Screw type chain holders
- Welded type chain holders
- Cramps
- Block type side covers
- Bolts
- Guide bushes
- Customized chain heads



Special Chains

Suspension Chains for Mining and Tunneling

The long-link round steel chains according to DIN 20637 are mainly used for the suspension of the rail tracks of monorails and for pipelines and belt conveyors in mining according to the DIN 763.

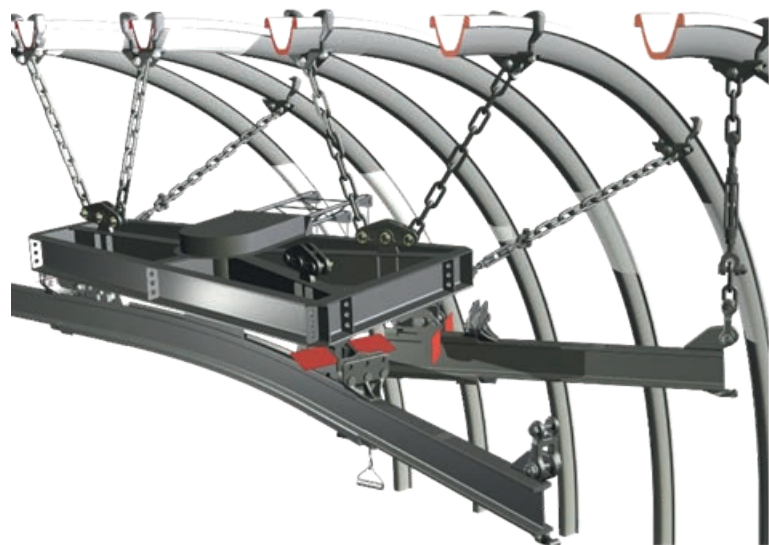
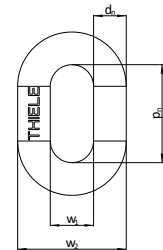
The chains according to the DIN 15003 may not be used as load-bearing and load handling devices or in slings. The lengths of the round steel chains are delivered as per customer specification,

DIN 20637



Dimension [mm]	Diameter d_n [mm]	Pitch p_n [mm]	Pitch Tol. [mm]	Inner width w_1 [mm]	Outer width w_2 [mm]	Standard	Breaking Force [kN]	Weight app. [kgs/m]
6 x 42	6 +/- 0,3	42	+/- 1,3	10,80	25,20	DIN 763	12,50	0,63
8 x 52	8 +/- 0,4	52	+/- 1,6	14,40	33,60	DIN 763	25,00	1,10
10 x 65	10 +/- 0,5	65	+/- 2,0	18,00	42,00	DIN 763	40,00	1,75
13 x 82	13 +/- 0,65	82	+/- 2,5	23,40	54,60	DIN 763	63,00	2,95
16 x 80	16 +/- 0,6	80	+/- 1,5	22,40	56,00	DIN 20637	180,00	4,70
18 x 90	18 +/- 0,9	90	+/- 1,5	25,00	62,00	DIN 20637	250,00	6,00

Finish: self colored or electro galvanized



DIN 763

Long-Link Round Steel Chains



The long-link round steel chains according to the DIN 763 are predominantly used as suspension chains and may not be used as lifting devices, in slings or as supporting devices in the sense of the DIN 15003. The manufacturing and testing requirements are based on the specifications of the DIN 763.

Dimensions [mm]	Article-No.				Working Load Limit [t] max.	Weight app. [kgs/m]
	Finish					
	self col.	bright pol.	electro galv.	hot dipped galv.		
4 x 32	Z00013	F01013	F01011	F01019	0,10	0,27
5 x 35	F01032	F01035	F01038	F01041	0,16	0,43
6 x 42	Z00015	F01057	F01069	F01063	0,20	0,61
7 x 49	F01082	F01085	F01086	F01091	0,30	0,86
8 x 52	Z00019	F01107	F01110	F01113	0,40	1,10
10 x 65	F01126	F01129	F01134	F01135	0,63	1,68
13 x 82	Z02516	F01152	F01159	F01158	1,00	2,95
16 x 100	F01172	F01175	–	F01187	1,60	4,45

Supplied as standard in 30m bundles.

DIN 766

Calibrated Round Steel Chains



The calibrated round steel chains according to the DIN 766 are used in the entire field of technology as well as studless anchor chains and as a lifting device. The round steel chains are heat-treated and comply to the DIN 685-2. The manufacturing and testing requirements are based on the specifications of the DIN 766.

Dimensions [mm]	Article-No.				Working Load Limit [t] max.	Weight app. [kgs/m]
	Finish					
	self col.	bright pol.	electro galv.	hot dipped galv.		
10 x 28	F00273	F00258	F00261	F00260	1,25	2,30
11 x 31	F00306	F00300	F00303	F00321	1,60	2,70
13 x 36	F00395	F00380	F00383	F00376	2,00	3,90
16 x 45	F00460	F00463	F00466	F00464	3,20	5,80

Supplied as standard in 50m bundles.

THIELE also offers round steel chains for special applications such as:

- Chains for 2-wheel industry (locks)
- Heat resistant chains
- Conveyor chains for sugar cane industry
- Non-magnetic chains for maritim applications
- Customer specification

Please contact our sales team for further information and individual advice.

Phone: +49 (0) 2371 947 - 0
E-Mail: Lifting-Technology@thiele.de
Website: www.thiele.de

You can also use the contact form on our website www.thiele.de.